

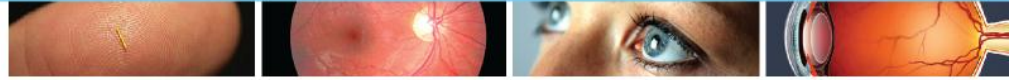
**10th Annual NanoBusiness Conference, Boston
NanoMedicine Panel, Monday Sept 26, 2011**



DRUG DELIVERY and NANOSTRUCTURING: DIVERGENT EFFECTS

**Hong Guo, PhD
Vice President of Research
pSivida Inc.**

Evolution of pSivida's Drug Delivery Systems



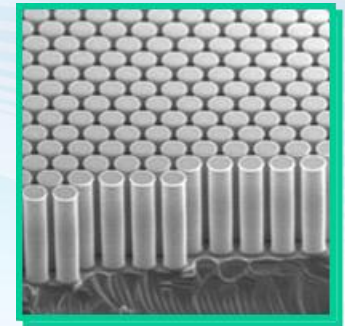
1st Generation



2nd Generation

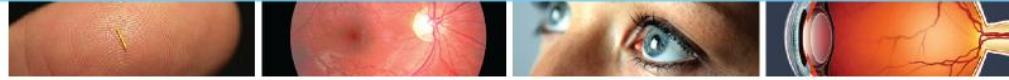


3rd Generation



4th Generation

ILUVIEN for Diabetic Macular Edema (Alimera Sciences)



DME

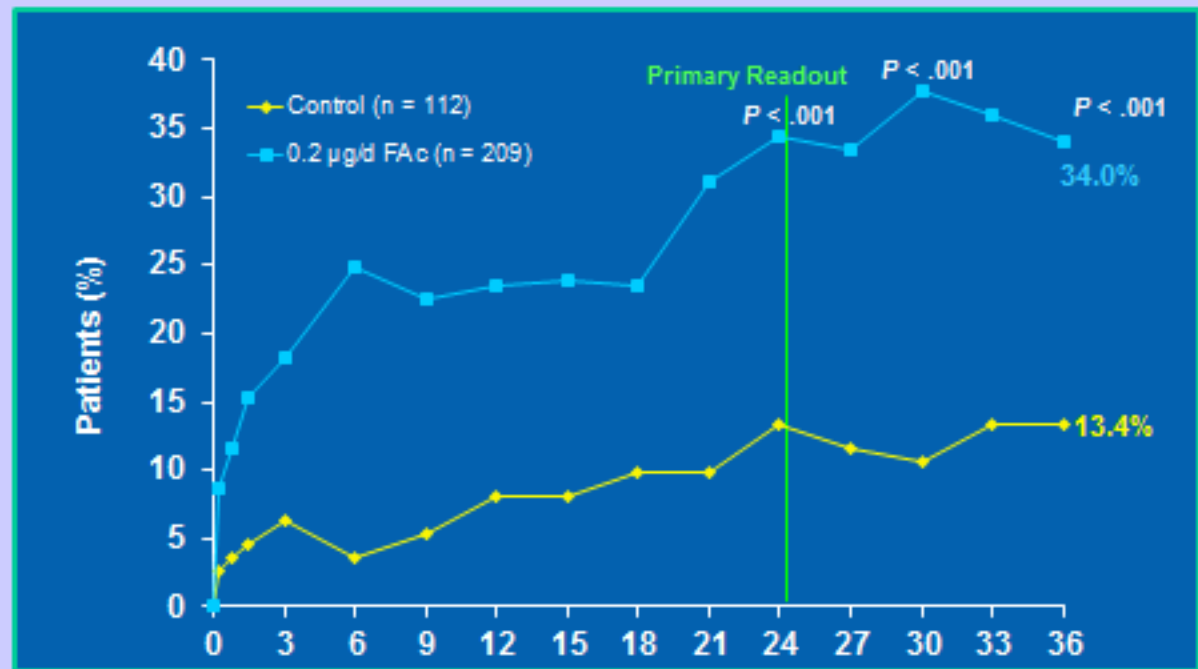
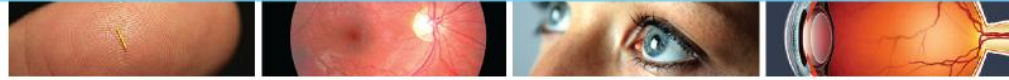
- Affects 1m in US
- Leading cause of vision loss in people under 65
- Laser therapy (burns to retina) limited efficacy
- No FDA approved drug treatments
- US Market estimated \$1.5-4B



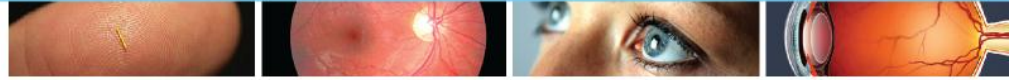
Iluvien Status

- Phase III clinical trials in approx. 1,000 patients
- NDA given Priority Review
- Received CRL December 2010
- Positive 36 month data released in Feb, subgroup analysis in May
- Resubmitted May 2011
- Potential approval in Q4 2011

Efficacy in Patients with Chronic DME



ILUVIEN Side Effects



Intraocular Pressure (IOP) > 30mm Hg

3 Years All Patients: 14.1% risk

18.4 % Iluvien vs 4.3% control

4.8% required procedure

3 Years Chronic DME: 9.4% risk

14.8% Iluvien vs 5.4% control

5.2% required procedure

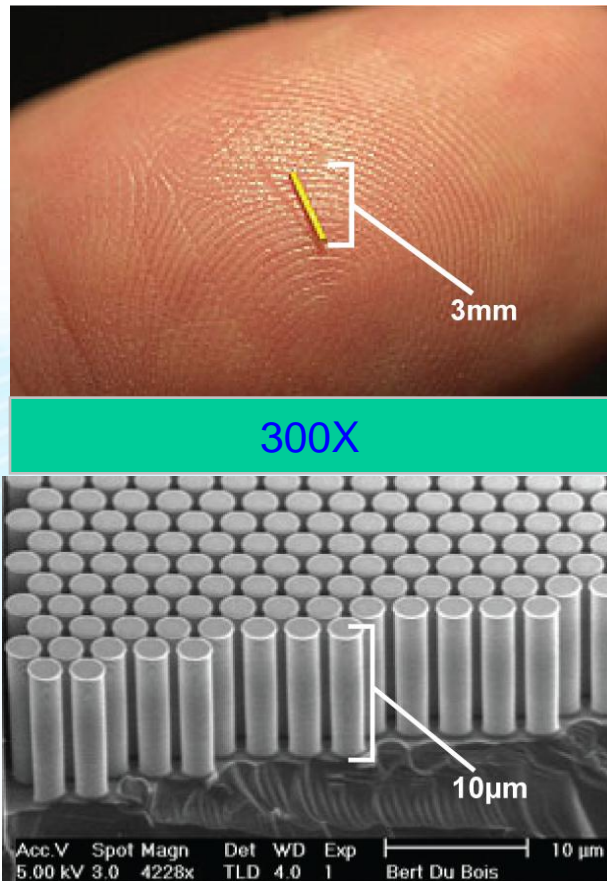
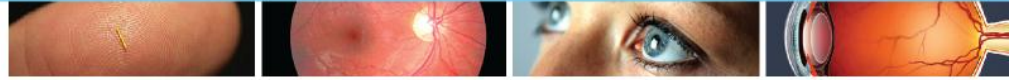
Cataract

34% of patients in trial had already undergone cataract surgery

Approx. 85% of low dose patients developed cataract

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New Generation Drug Delivery Technologies



- Fully bio-erodible
- Potential to deliver drugs, peptides and proteins
- Very promising preliminary data

BioSilicon: A highly porous material



1cm³ of bioSilicon™
i.e. sugar cube

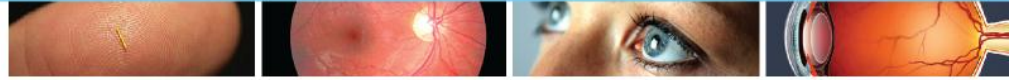


Total surface area
equivalent
to 2 tennis courts



If the columnar pores were
Stacked the length would
measure 6 million miles

BioSilicon Technology



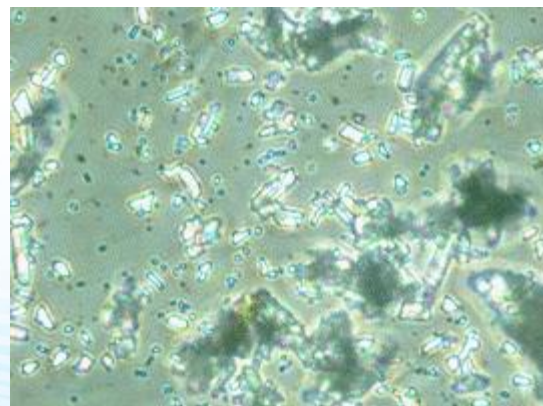
BioSilicon Technology:
Stabilization of amorphous forms
Enhanced dissolution and Bioavailability of
poorly soluble molecules

Tethadur Systems:
Protein Adsorption
Sustained Release Anti-Bodies

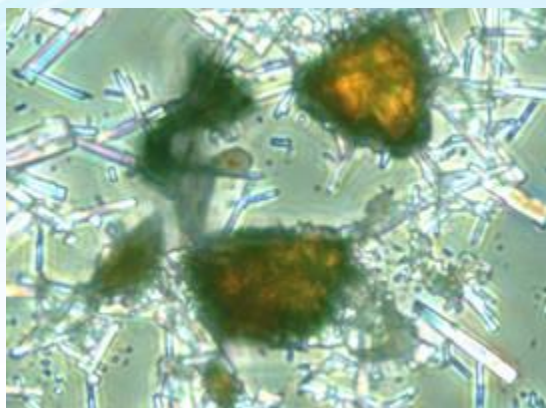
Drug Loaded BioSilicon



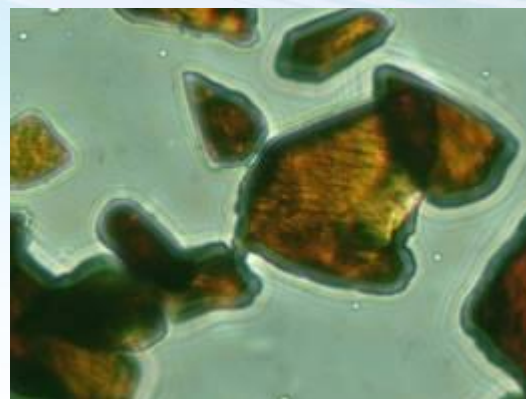
BioSilicon



Unprocessed API



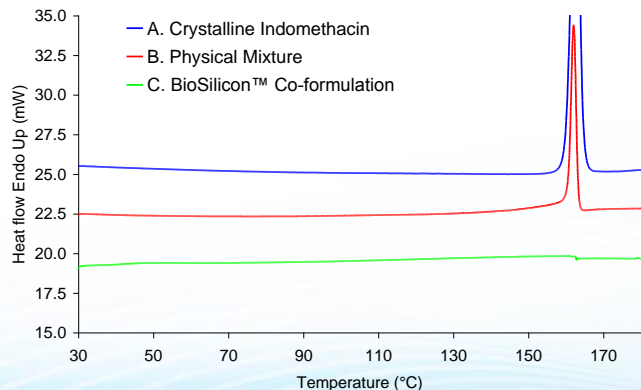
API and BioSilicon



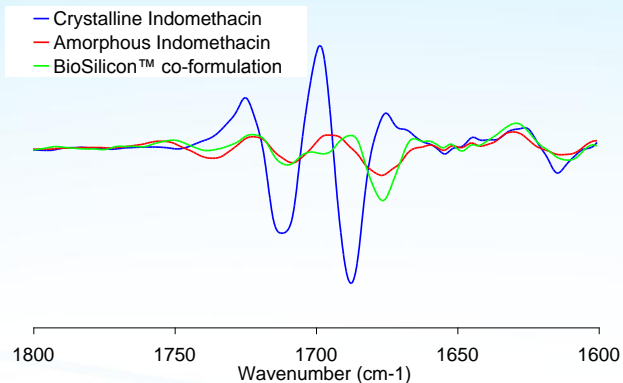
API in BioSilicon

Indomethacin in BioSilicon

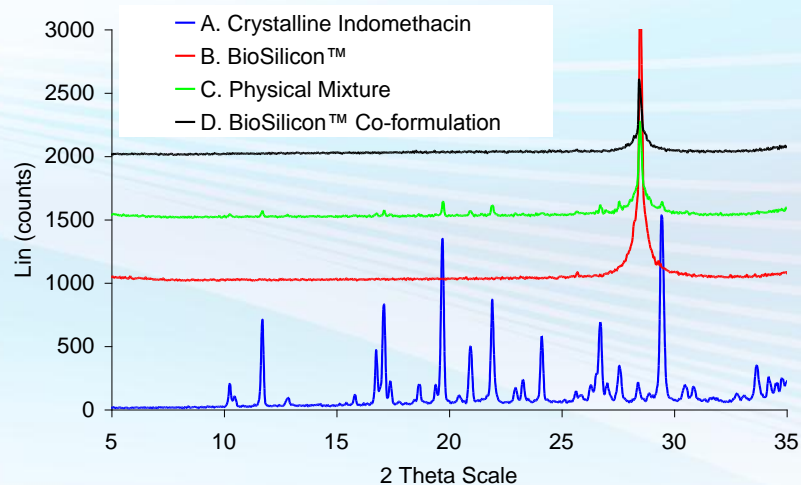
DSC Analysis



FTRI Analysis



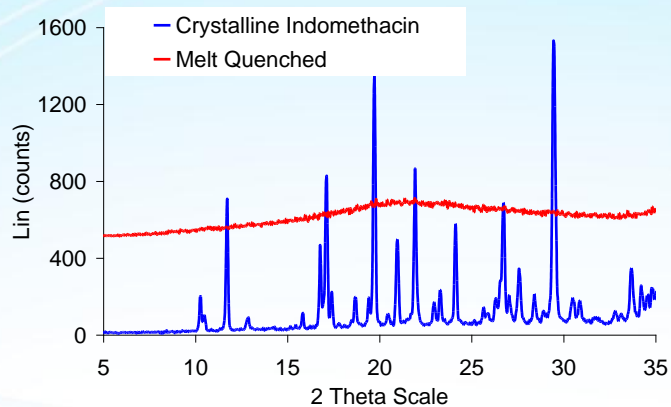
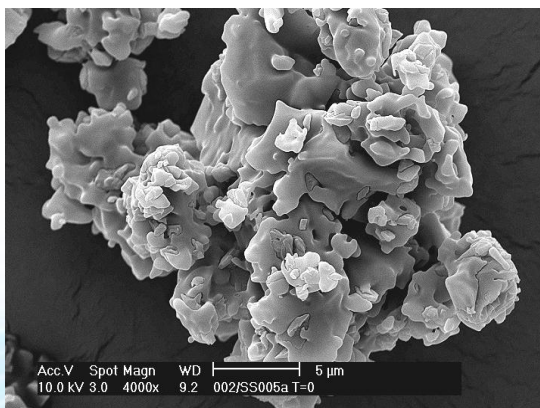
XRD Analysis



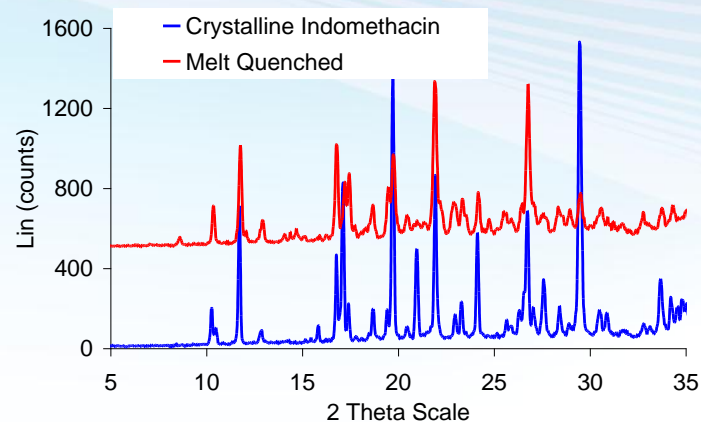
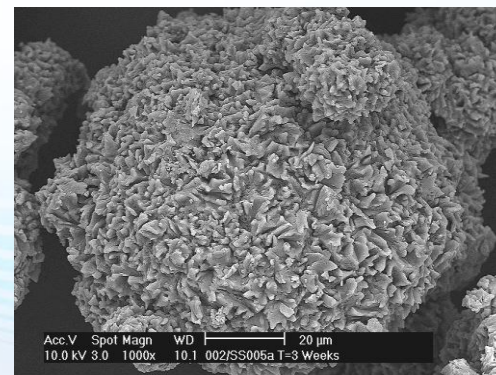
Stability of Amorphous Indomethacin



Time 0



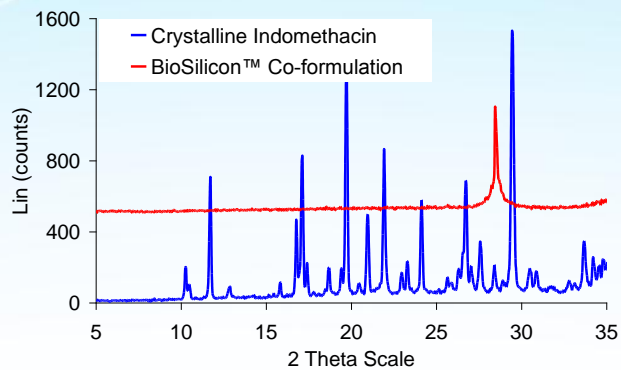
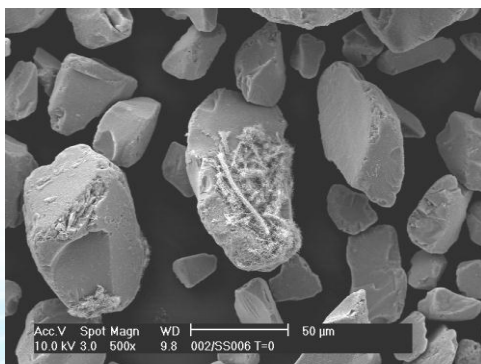
Weeks at 40°C/ 75% RH



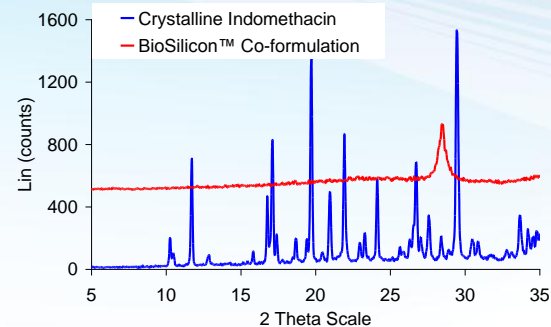
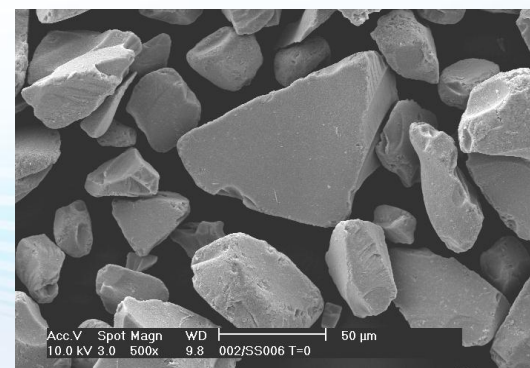
Indomethacin in BioSilicon



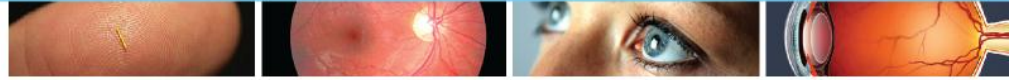
Time 0



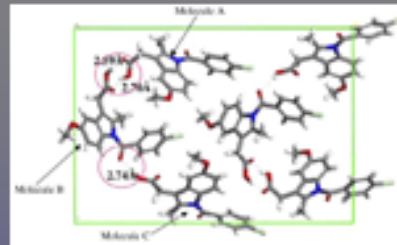
6 month at 40°C/ 75% RH



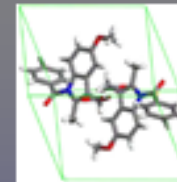
Stabilization of Amorphous Form



$a=5.4\text{\AA}$
 $b=25.3\text{\AA}$
 $c=18.52\text{\AA}$

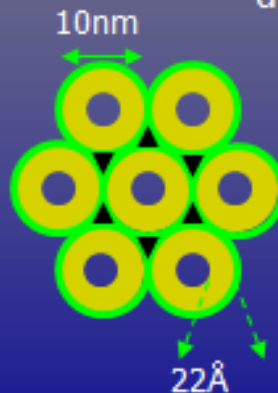


α -polymorph



$a=9.3\text{\AA}$
 $b=11.0\text{\AA}$
 $c=9.7\text{\AA}$

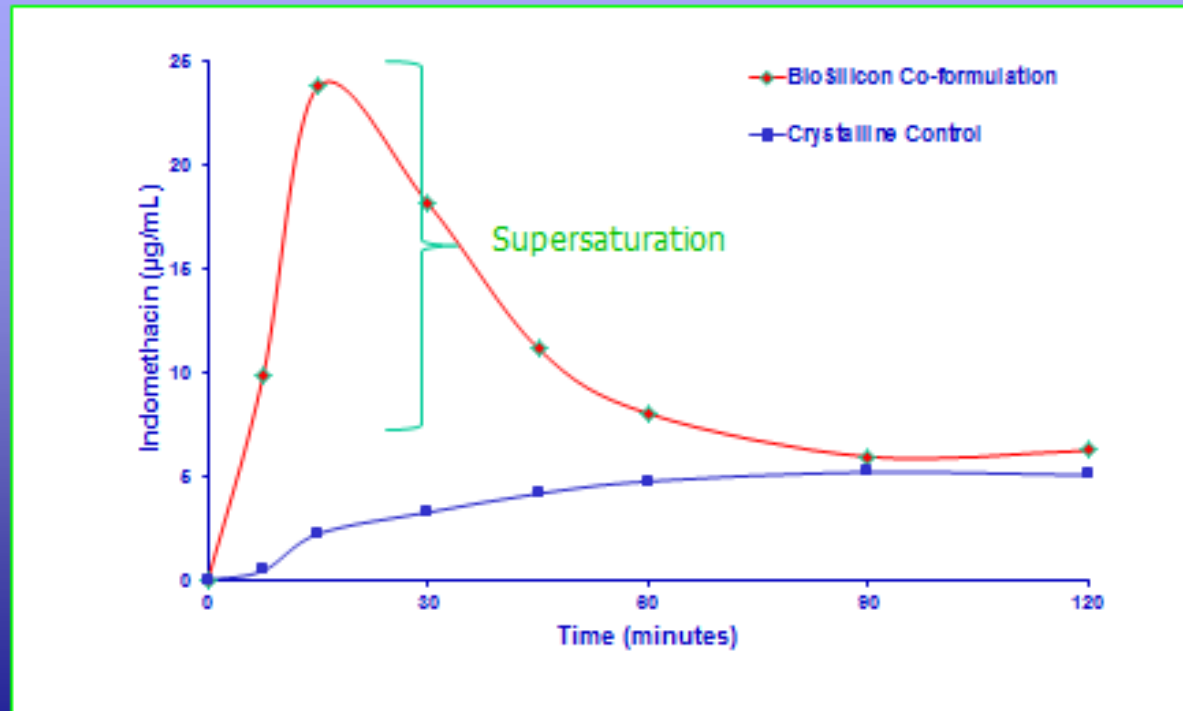
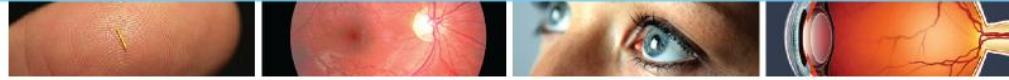
γ -polymorph



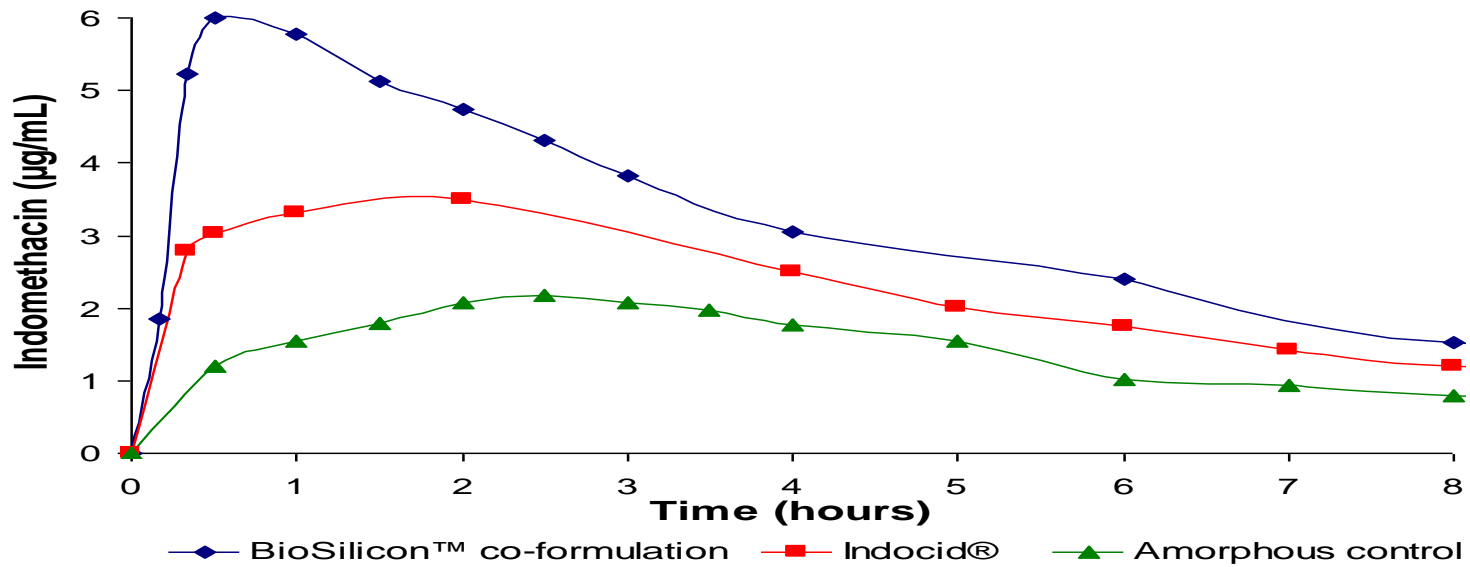
■ Indomethacin
■ BioSiliconTM

- 20% (w/w) drug loading
- Drug molecule = 4.8\AA at longest dimension
- Drug layer = 22\AA
- Drug layer is 4 molecules thick
- Insufficient volume to allow recrystallisation
- **Physically stabilised amorphous form**

Indomethacin Dissolution



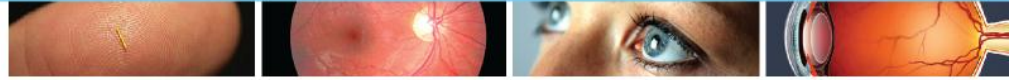
Indomethacin Oral Bioavailability



Pharmacokinetic Parameter		I.V.	Indomethacin Control	BioSilicon Co-formulation	Indocid®
T_{max}	(h)	n/a	2.75 ± 0.65	0.56 ± 0.31	2.00 ± 0.00
C_{max}	(µg/ml)	n/a	2.48 ± 0.38	6.46 ± 0.52	3.49 ± 0.54
AUC_{0-24h}	(h*µg/ml/mg)	66.92 ± 6.73	35.83 ± 1.95	66.98 ± 2.62	51.82 ± 2.33
F (%)	(n/a)	n/a	53.54 ± 2.91	100.1 ± 3.9	77.43 ± 3.49

Sprague-Dawley rates (n=3)

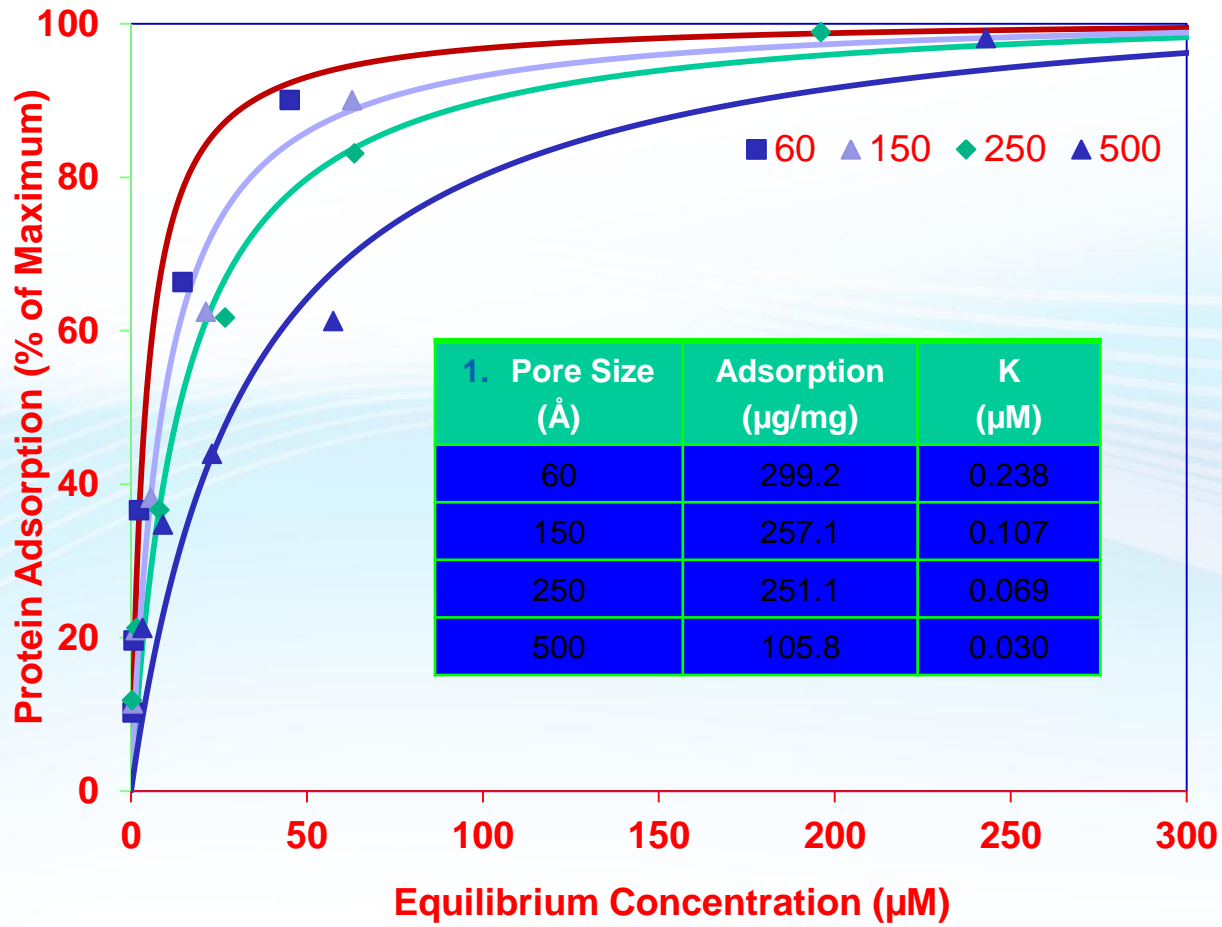
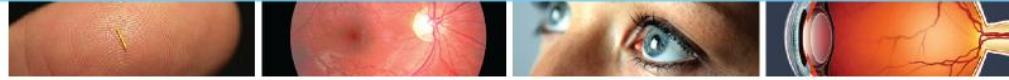
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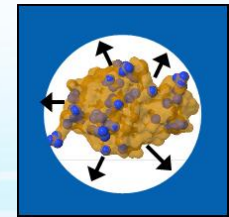
Tethadur System

- Fully bioerodible
- Microparticulate ($< 10 \mu\text{m}$)
- Nanostructured
- Can be tailored to adsorb and release proteins

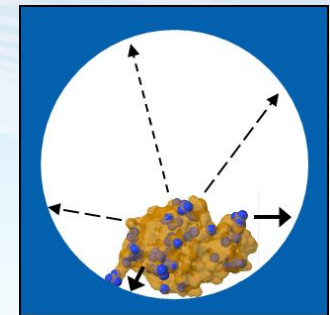
Protein Adsorption



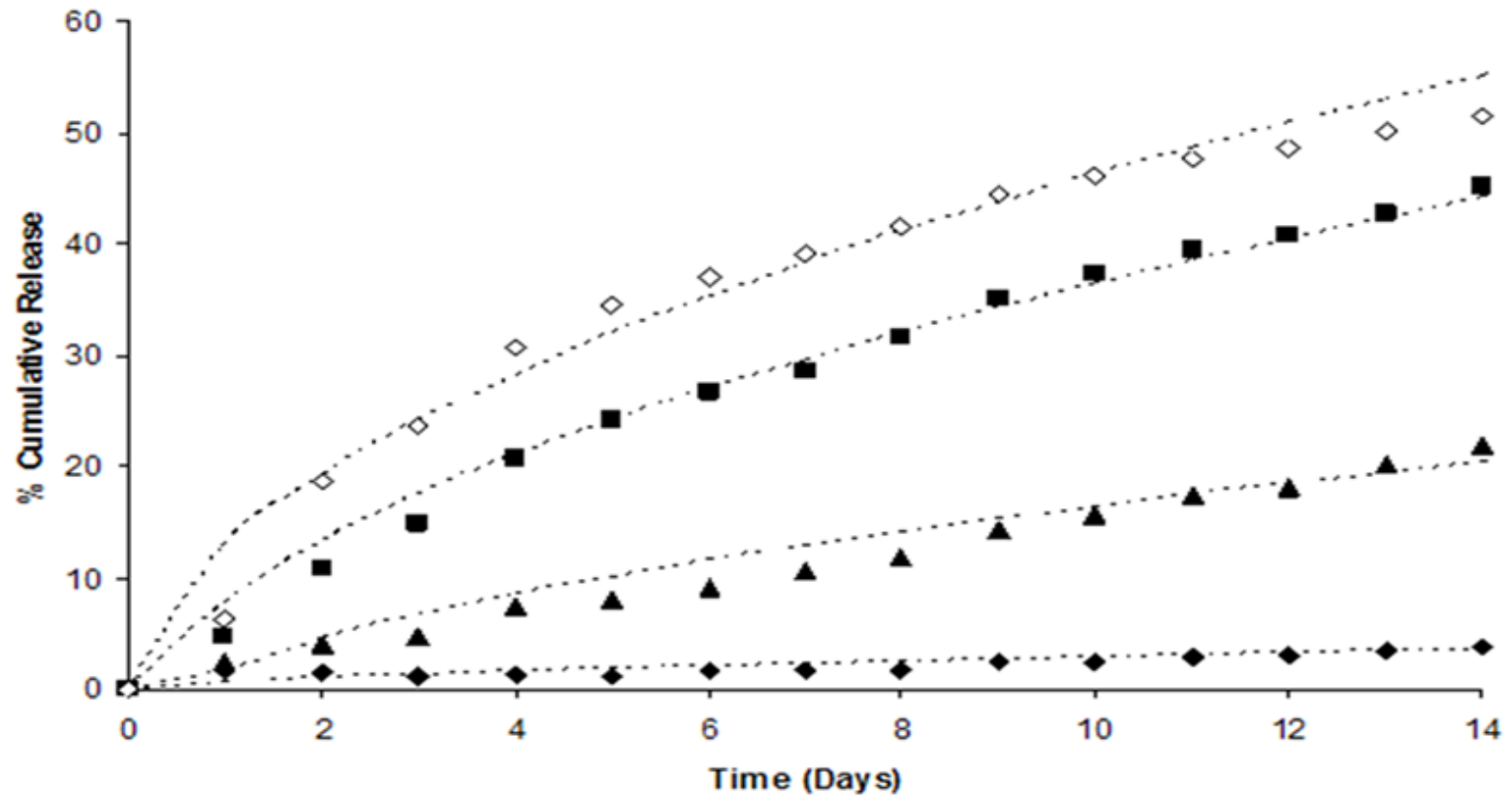
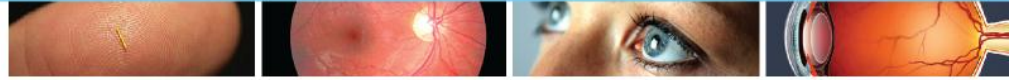
60 \AA



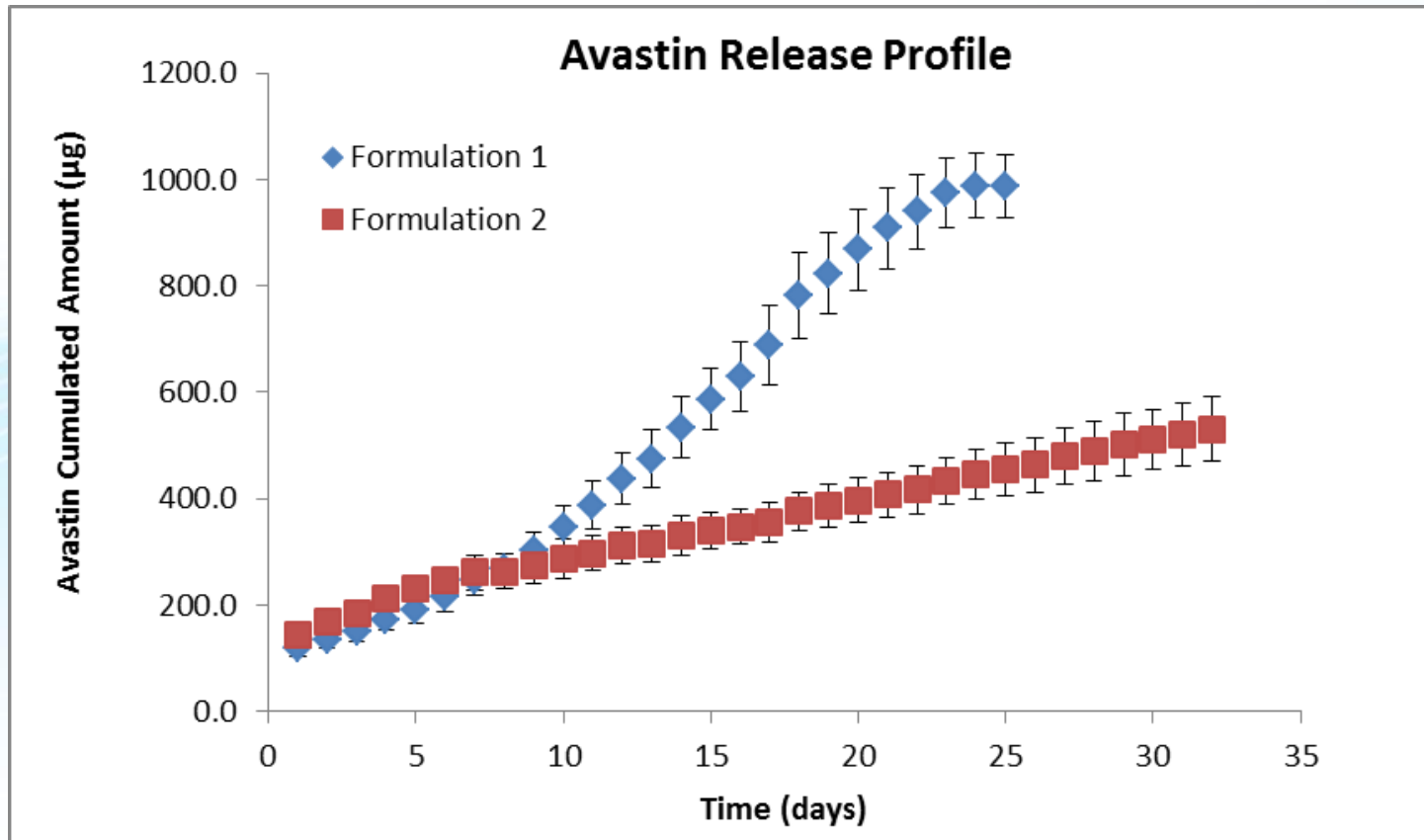
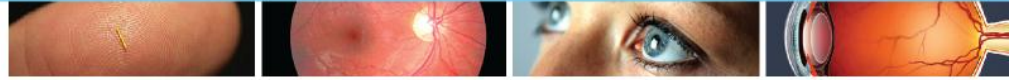
250 \AA



Effect of Pore Size on Protein Release Rate

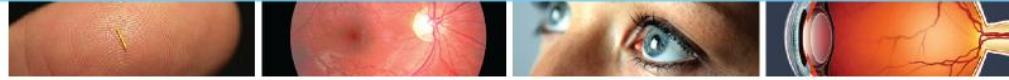


In-Vitro Release Rate of “real” Protein



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SUMMARY



- Nano-structuring can maintain target molecules in amorphous form
- Effect on release a function of elimination of lattice energy versus creation of agent/wall interaction
- Agent/wall interaction adjustable allowing release rate to be controlled